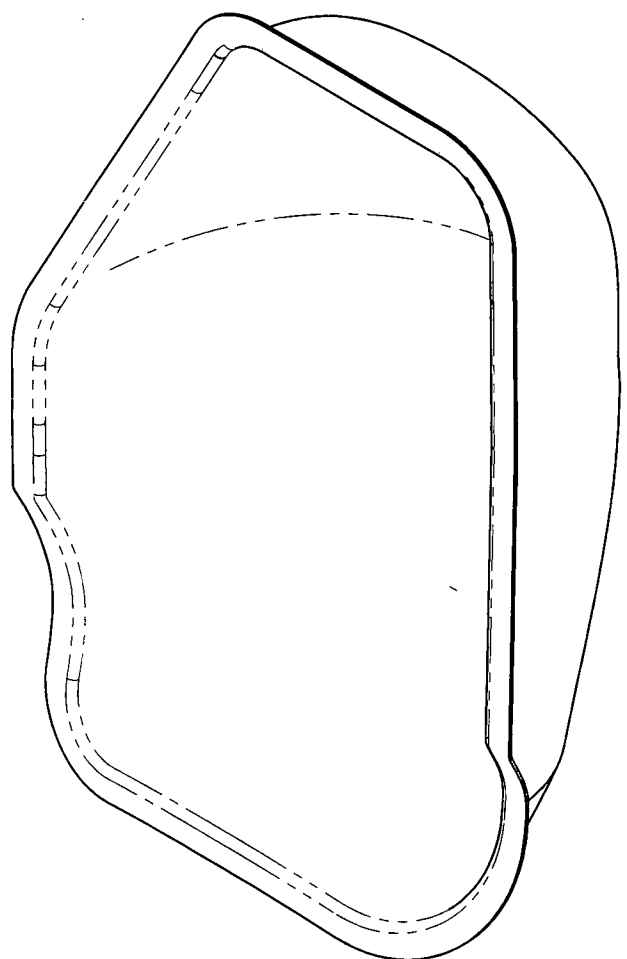


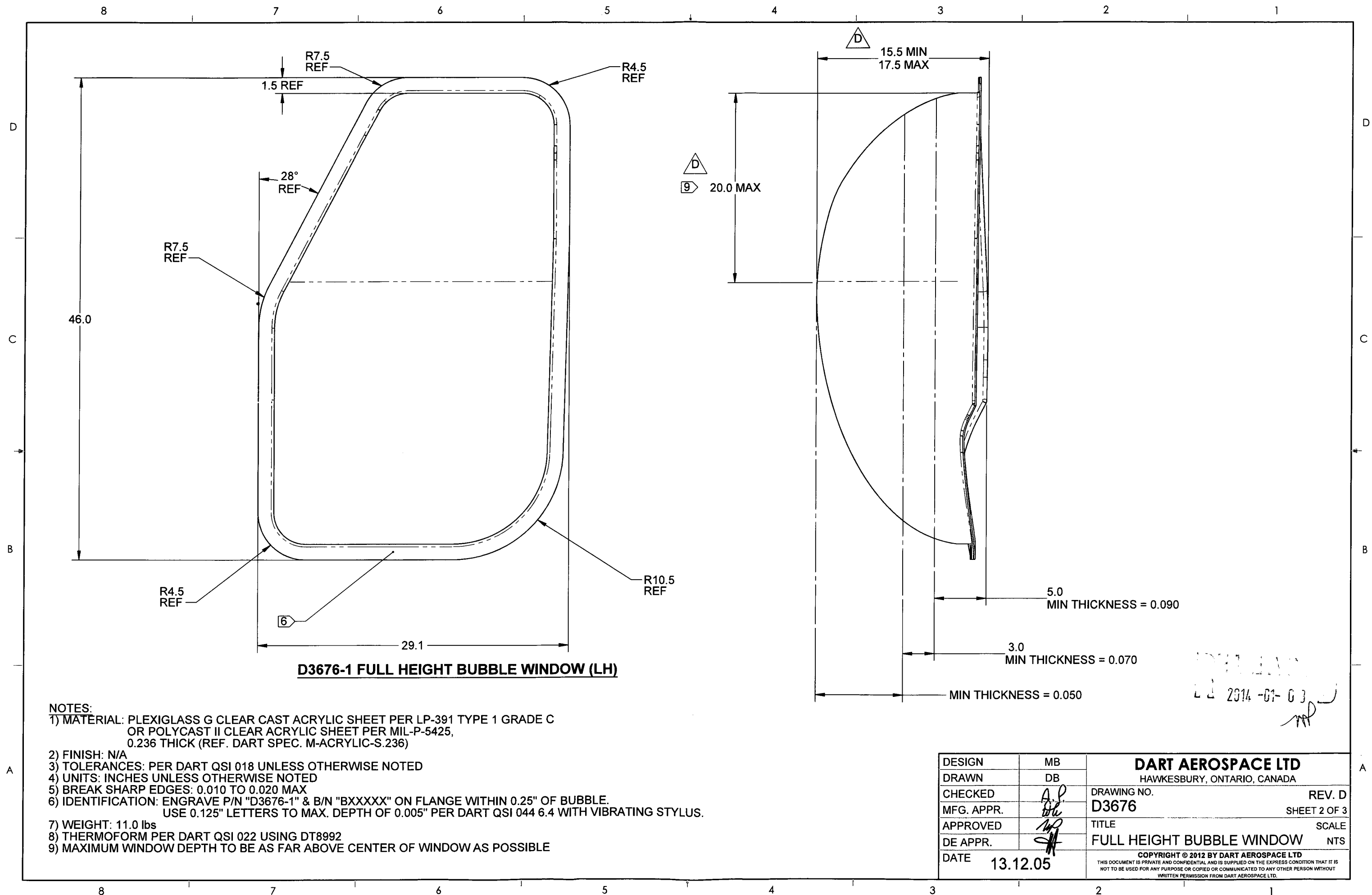
**D3676-1 FULL HEIGHT BUBBLE WINDOW (LH)**

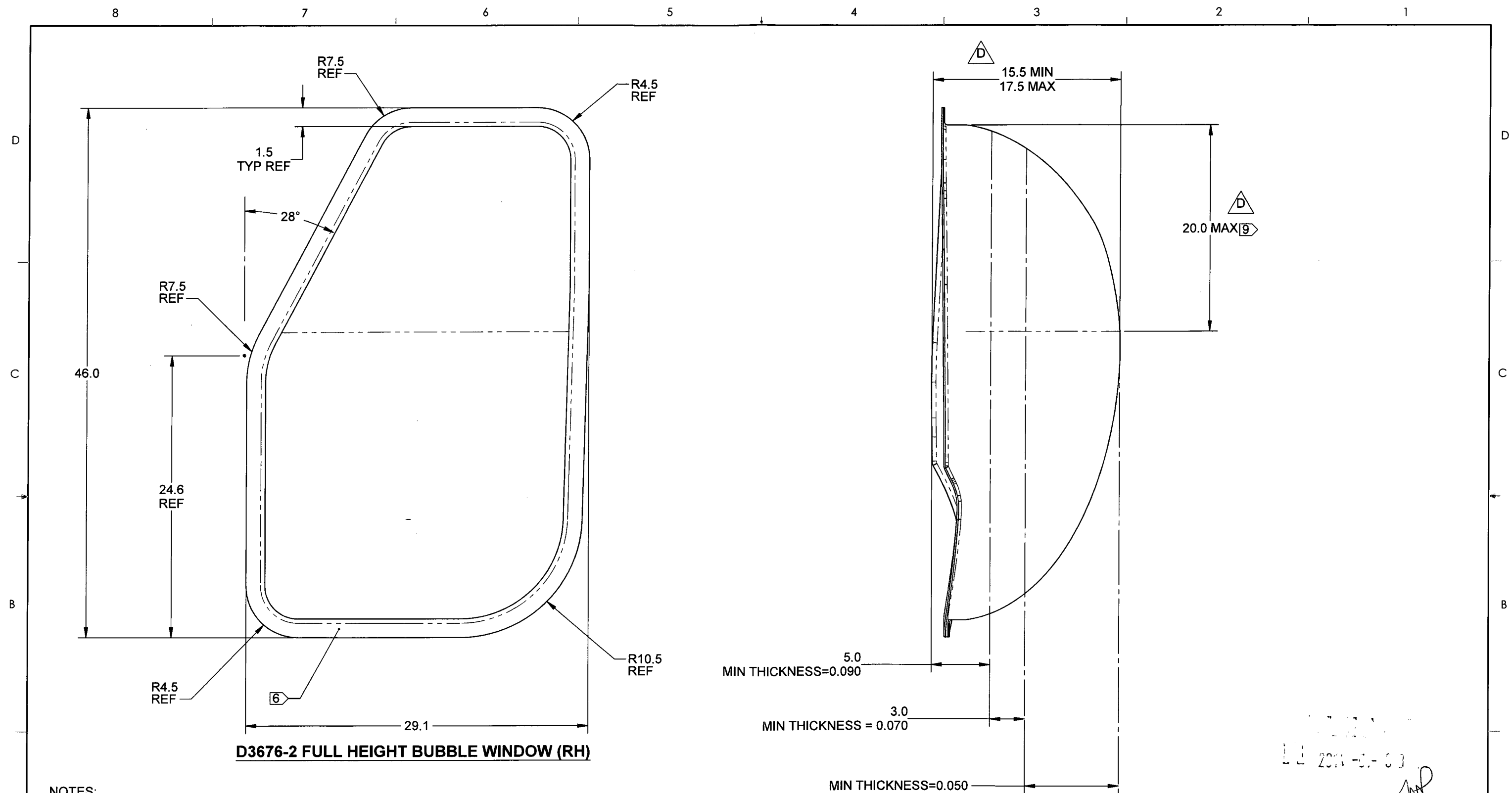


**D3676-2 FULL HEIGHT BUBBLE WINDOW (RH)**

13.12.05  
13.12.05-03  
[Signature]

D	UPDATE TOLERANCE ON DEPTH, ADD 20.0 MAX. VERTICAL DIMENSION (SH 2 & 3), NEW VIEW LAYOUTS ON SH 1 & 2	DB	13.12.05
C	ADDED D3676-2 FULL HEIGHT BUBBLE WINDOW (RH), REMOVED NOTES ON SHEET 1, REFORMAT NOTES 6 & 8 ON SHEET 2, D3676-1 WAS "412 BUBBLE WINDOW" NOW "FULL HEIGHT BUBBLE WINDOW (LH)".	AP	12.03.01
B	REVISED TOLERANCE ON MINIMUM THICKNESSES (ZN A8/B8-2). REASON: PRODUCTION FACILITY.	MB	08.10.27
A	NEW ISSUE	MB	08.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	[Signature]	<b>D3676</b>	SHEET 1 OF 3
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	<b>FULL HEIGHT BUBBLE WINDOW</b>	NTS
DATE	13.12.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





NOTES:

- NOTES:
- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C  
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425,  
0.236 THICK ( REF. DART SPEC. M-ACRYLIC-S.236)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
  - 6) IDENTIFICATION: ENGRAVE P/N "D3676-2" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE.  
USE 0.125" LETTERS TO MAX. DEPTH OF 0.005" PER DART QSI 044 6.4 WITH VIBRATING STYLUS.
  - 7) WEIGHT: 11.0 lbs
  - 8) THERMOFORM PER DART QSI 022 USING DT9794
  - 9) MAXIMUM WINDOW DEPTH TO BE AS FAR ABOVE CENTER OF WINDOW AS POSSIBLE

DESIGN	MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	DB	D3676	SHEET 3 OF 3
APPROVED	MS	TITLE	SCALE
DE APPR.	SH	FULL HEIGHT BUBBLE WINDOW	NTS
DATE	13.12.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD